## **AMENDMENTS TO THE CLAIMS**

Please amend claims 6 and 8 - 11 as set forth below:

- 1. (Previously presented) A process for the recovery of acrylonitrile from a reactor effluent stream comprising acrylonitrile, water, and organic impurities, comprising the steps of:
  - quenching an ammoxidation reactor effluent stream that comprises acrylonitrile, water, and organic impurities with an aqueous quench stream, thereby producing a cooled reactor effluent stream;
  - passing the cooled reactor effluent stream through an absorption column, thereby generating an absorber bottoms stream that comprises water, acrylonitrile, and organic impurities; and
  - passing the absorber bottoms stream through a column consisting essentially of a single recovery and stripper column without an enrichment column, to generate an acrylonitrile-rich overhead stream, a lean water side stream, and a recovery and stripper bottoms stream that comprises organic impurities.
- 2. (Previously presented) The process of claim 1, wherein the acrylonitrile-rich overhead stream is passed through a decanter to separate water from acrylonitrile.
- 3. (Previously presented) The process of claim 1, wherein the lean water side stream is recycled for use in the absorption column.
- 4. (Previously presented) The process of claim 1, wherein the ammoxidation reactor effluent stream is produced by catalytic reaction of ammonia and propylene.
- 5. (Previously presented) The process of claim 1, wherein the absorber bottoms stream further comprises acetonitrile and an acetonitrile side stream is removed from said recovery and stripper column.
- 6. (Currently amended) The process of claim 5 wherein, said acetonitrile side stream comprises 99.0% by weight of the acetonitrile from said absorber bottoms stream.

- 7. (Original) The process of claim 5, wherein said acetonitrile side stream comprises 99.5% by weight of the acetonitrile from said absorber bottoms stream.
- 8. (Currently amended) A system for the recovery of pure acrylonitrile from an ammoxidation reactor effluent stream comprising: (a) an ammoxidation reactor; (b) an absorption column connected to the ammoxidation reactor, and (c) a column consisting essentially of a single recovery and stripper column connected to the absorption column, the system not including an enrichment column attached to the recovery and stripper column.
- 9. (Currently amended) The system of claim 8, wherein at least about 99.0% by weight of acrylonitrile is recovered from said single recovery and stripper column.
- 10. (Currently amended) The system of claim 8, wherein at least about 99.5% by weight of acrylonitrile is recovered from said single recovery and stripper column.
- 11. (Currently amended) The system of claim 8, where<u>in</u> at least about 99.7% by weight of acrylonitrile is recovered from said single recovery and stripper column.